

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **TFCM STPG S.A.**

Le Bois de La Rochelle

F-85420 Damvix

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • supporting frames for roof and underfloor equipment without design,
without buying

Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131 (MIG)	22	t = 1.5 - 8 mm	GMAW manual
135 (MAG)	1.2	t = 1 - 20 mm	GMAW manual
	8	t = 1.5 - 6 mm	GMAW manual
	2	t = 3 - 20 mm	GMAW manual
135 (MAG)	1.2	t = 2.1 - 9.6 mm	GMAW automatic
	8	t = 2.5 - 10 mm	GMAW automatic
	2	t = 5 - 20 mm	GMAW automatic
141 (WIG)	1.2	t = 1 - 3 mm	TIG
	22	t = 1 - 6 mm	TIG
	8	t = 1.5 - 4 mm	TIG
	23	t = 1.5 - 6 mm	TIG

(continuation: see reverse)

Responsible welding coordinator: Frédéric Kergroach (IWE) born: 10.02.1974

Deputy with equal rights: -

Deputy: Lionel Pageaud (Level C) born: 07.05.1957

Comments: see reverse

Certificate no.: GSISa/15085/CL1/050/3/03


Valid: from 15.11.2011 to 14.11.2014

Issued on: 01.12.2011

Auditor: Goubin

ID-Nr.: EBA - 09/09

General regulations (see reverse)


 Stiefel
 deputy of head of certification body

